



ADHESION PROMOTER

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M103-0001	ADHESION PROMOTER

PRODUCT DESCRIPTION:

Mohawk Adhesion Promoter is a surface pre-treatment that was formulated to improve the adhesion of lacquer and enamel topcoats to most surfaces, see below.

ADVANTAGES:

Uses: Ceramic/Tile, Aluminum, Tin, Glass, Chrome, Fiberglass, HDPE, PVC, Polypropylene, Polycarbonate

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Solvent base adhesion promoter
Color	Clear
Sheen	N/A
Viscosity	N/A
WPG	6.122153840 lbs/gal
Solids by Volume	1.655573991 ±1%
Solids by Weight	2.364778857 ±1%
Flash Point	-68.800000000 °F
HMIS	H: 2, F: 4, R: 0, P: X
Coating VOC (g/l)	638.485814148 g/l
Coating VOC (Lb/Gal)	5.328441358 lbs/gal
Material VOC (g/l)	430.764835870 g/l
Material VOC (Lb/Gal)	3.594919599 lbs/gal
#VOC/#Solid	24.831011436 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.151837769
Spread Rate	26.555406816 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	10 to 30 minutes after adhesion promoter application for maximum adhesion.
Oven Dry	N/A
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Topcoat with desired lacquer, enamel or acrylic 10 to 30 minutes after adhesion promoter application for maximum adhesion. Do not sand adhesion promoter before coating.
PH	N/A

DIRECTIONS:

Surface must be clean, dry and rust-free prior to application. Shake can well for at least one minute after ball rattles. Temperature of the aerosol can should be between 50° and 90° F for the best results. Hold can 8 to 10 inches away from the surface to be coated. Press spray button firmly and apply a light even coat to surface. Do not over apply. Clean spray head after use by turning can upside down and pressing spray button until no more product comes out. Finishing: Topcoat with desired lacquer, enamel or acrylic 10 to 30 minutes after adhesion promoter application for maximum adhesion. Do not use with catalyzed topcoats.

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

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