



ROCKHARD TABLE TOP URETHANE VARNISH SATIN QT

TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M603-28406	ROCKHARD TABLE TOP URETHANE VARNISH SATIN QT

PRODUCT DESCRIPTION:

Rockhard™ Table Top Urethane Varnish is a high quality urethane varnish which develops a hard, solvent resistant finish. Sets to dust free in about 4 hours, dry to handle in 14 hours. Recoat in 14 hours. Rockhard™ Table Top Urethane Varnish is designed for interior use only.

ADVANTAGES:

1. Low VOC formula
2. Self sealing
3. NEW! Satin Sheen

PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Oil base, single component varnish
Color	Clear
Sheen	Satin 40° ± 5°
Viscosity	40 secs ± 2, #1 Zahn Sig @ 77° F
WPG	8.953887265 lbs/gal
Solids by Volume	34.355083161 ±1%
Solids by Weight	33.852115540 ±1%
Flash Point	115.880000000 °F
HMIS	H: 2, F: 2, R: 0, P: X
Coating VOC (g/l)	365.733083266 g/l
Coating VOC (Lb/Gal)	3.052201386 lbs/gal
Material VOC (g/l)	235.741978284 g/l
Material VOC (Lb/Gal)	1.967369171 lbs/gal
#VOC/#Solid	0.649065350 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.013336642
Spread Rate	551.055533902 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	Ready for use; mineral spirits to reduce where allowed, will raise VOC
Retarder	N/A
AirDry	Air dry @ 72°F, 35% rel. humidity: Dust free: 4 hours; To handle and recoat: 14 hours; To use: 48 hours; To rub: 72 – 96 hours
Oven Dry	N/A
Shelf-Life (Unopened)	36 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	Allow varnish to dry sufficiently before recoating. Heavy coats or less favorable drying conditions will extend time before recoat. Scuff sand with 320 grit between each coat.
PH	N/A

DIRECTIONS:

Mix thoroughly with a paddle. Do not shake. Sand raw wood with 150-180 grit sandpaper and remove dust. If stained, allow it to dry completely. Apply a thin first coat and full subsequent coats. Apply with a natural bristle brush in thin uniform coats in the direction of the grain. Overlap each stroke and allow the material to flow. Do not over brush. Allow each coat to dry completely before sanding. Sand between coats with 320 grit paper and remove dust before applying another coat. Allow to dry 48 hours before use. Rockhard Table Top Urethane Varnish sets to dust free in about 4 hours, dry to handle in 14 hours. Recoat in 14 hours. Rockhard Table Top Urethane Varnish is designed for interior use only. CLEANUP: Mineral spirits or paint thinner

The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.

Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.

It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.

TDS. Mohawk Finishing Products, Division of RPM Wood Finishes Group, Inc. All rights reserved.